

**ABSTRACT OF THE DISCLOSURE**

A multilateral completion system utilizing an alternate passage. In a  
5 described embodiment, a wellbore junction includes a first passage extending  
from a first opposite end to a second opposite end of the wellbore junction. A  
window is formed through a sidewall of the wellbore junction and provides fluid  
communication between the first passage and an exterior of the wellbore  
junction. A second passage is in communication with the first passage on a first  
10 side of the window, and in communication with the first passage on a second side  
of the window.